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Isocyanide Substituent Influences Reductive Elimination versus Migratory Insertion in Reaction with an $[Fe_2(\mu-H)_2]^{2+}$ Complex

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ory insertion (when R = iPr, tBu

of the isocyanide substituent determines the extent of insertion (when R= Xyl) (i.e., into one or both Fe-H-Fe units) with tert-butyl isocyanide reacting to yield the mono- $(\mu$ -1,2-iminoformyl)diiron(II) complex, exclusively, and isopropyl- and methyl isocyanides affording the bis(μ -1,2-iminoformyl)diiron(II) products. Treatment of Fe₂(μ -1,2-CHNtBu)(μ -H)L with 2,6-xylyl isocyanide (or XylNC) yields $Fe_2(\mu$ -XylNC)₂L and *tert*-butylaldimine as one of the organic products.

INTRODUCTION

Activation of dinitrogen and carbon monoxide remain active areas of chemical research, given relevance to biological and industrial N2 fixation and the Fischer-Tropsch process, respectively. Metal hydrides are proposed as intermediates in these processes, with particular interest in the reactivity of iron hydrides as this metal is common to catalysts for both N₂ and CO activation. For example, proposed dissociative adsorption of H₂ and either N₂ or CO on catalyst surfaces for the Haber-Bosch or Fischer-Tropsch processes, respectively, lead to NH₃ or hydrocarbon formation.¹⁻³ In homogeneous systems, metal hydrides serve as a type of protecting group for low-valent metal centers as H₂ reductive elimination unmasks the reduced metal centers.^{4–8} Isocyanides are a useful proxy for CO and N₂ for reactivity studies; these three molecules have a pair of accessible π -accepting orbitals, albeit with differences in the σ donor strength and π -acidity.⁹ Unsurprisingly then, isocyanides are competent inhibitors or alternative substrates for N2 in the catalytic systems noted above.^{4,10,11} In contrast to N_2 , the steric bulk of the isocyanide substituent provides an additional handle to limit the metal coordination number and stabilize structural analogues of proposed reactive intermediates otherwise inaccessible using CO or N_2 .¹²⁻¹⁵ Typically, isocyanides react with metal hydrides by migratory insertion into the M-H bond to yield iminoformyl (-C(H)NR) or aminocarbyne (-CN(H)R) complexes or by H₂ reductive elimination followed by isocyanide coordination in terminal or μ -1,1 modes depending on complex nuclearity.^{16–20} Notably, Rosenberg and co-workers observed differences in the site of migratory insertion (viz. C or N) in the reaction of a triosmium dihydride cluster with isocyanides as a function of the isocyanide substituent,²¹ and similar results were reported for $W_2(\mu-H)_2(CO)_4(\eta^5-Cp)_2$ ²³ Comparable control of insertion vs reductive elimination can be afforded by tuning the steric demands of the ancillary ligands in dimanganese di(μ hydride) complexes (Scheme 1).²

Previously, our group reported that a di(μ -hydrido)diiron complex, $\operatorname{Fe}_2(\mu-H)_2 L$ (L^{2-} = bis(β -diketiminate)cyclophane), reacts with CO to reductively eliminate H₂ and yield a di(μ carbonyl)diiron(II) complex, $Fe_2(\mu$ -CO)₂L (Scheme 2).² Here, we extend that work toward reaction with isocyanides and observe a substituent-dependent reductive elimination of H₂ or migratory insertion. Varying the equivalents of isocyanide used or the substituent from methyl to tert-butyl results in the retention of one μ -hydride ligand to yield the (μ hydrido)($\mu - \kappa C:\kappa N$ -iminoformyl) diiron product instead of the bis(iminoformyl) diiron(II) complex observed for reaction with 2 equiv of methyl and isopropyl isocyanides. Reaction of $Fe_2(\mu$ -HCNtBu)(μ -H)L with xylyl isocyanide effects aldimine loss, and is a rare example of isocyanide to aldimine

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Scheme 2. Synthesis of the Reported Complexes from $Fe_2(\mu-H)_2L$ by Treatment with Isocyanides^a



^{*a*}Complexes are abbreviated as the diiron core with L^{2-} omitted for clarity.

conversion.¹² The substituent control over the extent of insertion as well as over reductive elimination observed here is distinct from the precedent.

EXPERIMENTAL METHODS

General Considerations. All manipulations were performed within an Ar-filled Vigor glovebox, unless otherwise stated. Tetrahydrofuran (THF), benzene, toluene, n-hexane, and diethyl ether were purchased from Sigma-Aldrich, dried using an Innovative Technologies solvent purification system (now Inert, Amesbury, MA), transferred to the glovebox, and stored over activated 3 Å molecular sieves (200 °C, <20 mT) for at least 24 h prior to use, with water contents below 25 ppm determined using a Mettler Toledo C20 Coulometric Karl Fischer titrator. C_6D_6 was purchased from Cambridge Isotope Laboratories, dried at reflux over CaH₂, then distilled, degassed, transferred to the glovebox, and stored over activated 3 Å molecular sieves. 2,6-Dimethylphenyl-, phenyl-, tertbutyl-, and isopropyl-isocyanides were purchased from Oakwood Chemical (Estill, SC). Methyl isocyanide and $Fe_2(\mu-H)_2L$ were prepared as reported elsewhere.^{24,25} ¹H nuclear magnetic resonance (¹H NMR) spectra were recorded on a Bruker 400 MHz spectrometer or an Inova 500 MHz equipped with a three-channel indirect detection probe with z-axis gradients. ¹H NMR spectra of paramagnetic complexes were collected with a 0 s relaxation delay, an acquisition time of 0.3 s, and 256 scans. ¹H NMR spectra of organic diamagnetic products were collected using a 1.0 s relaxation delay and a 3.6 s acquisition time and averaged over 16 scans. Chemical shifts were reported in δ (ppm) and were referenced to residual internal C₆D₅H resonance at $\delta_{\rm H}$ = 7.16 ppm for benzene- d_6 . Fourier-transform infrared (FT-IR) spectra were collected on drop-cast samples using a ThermoFisher Scientific Nicolet iS5 spectrometer with an iD7 ATR stage operated by the OMNIC software package with a resolution of 1.0 cm⁻¹ and 32 scans per sample. Mass spectrometry data were collected on an Agilent 6230 ESI-TOF for which the flow lines were extensively rinsed with anhydrous air-free THF prior to use, in positive mode by direct injection of samples as anhydrous THF solutions, and with a gas temperature and a fragmentation voltage of 350 °C and 125.0 V, respectively.

X-ray Crystallography. Low-temperature X-ray diffraction data for 1-Xyl, 2-iPr, and 3-tBu were collected on a Rigaku XtaLAB Synergy diffractometer coupled to a Rigaku Hypix detector using Cu $K\alpha$ radiation ($\lambda = 1.54184$ Å) from a PhotonJet microfocus X-ray source at 100 K. The diffraction images were processed and scaled using the CrysAlisPro software.²⁶ The structures were solved through intrinsic phasing using SHELXT and refined against F^2 on all data by full-matrix least-squares with SHELXL following established refinement strategies.²⁷⁻²⁹ All nonhydrogen atoms were refined anisotropically. All hydrogen atoms bound to carbon were included in the model at geometrically calculated positions and refined by using a riding model. The isotropic displacement parameters of all hydrogen atoms were fixed to 1.2 times the U_{eq} value of the atoms they are linked to (1.5 times for methyl groups). In the structure of **3-tBu**, the *t*-butyl group and one ethyl group of the arene cap in the L^{2–} ancillary ligand are disordered over two sites with refined occupancy yielding 0.587(5):0.413(5) and 0.55(3):0.45(3), respectively (Figure S26). To preserve the reasonable geometry of disordered fragments, various distance and angle restraints were used. Details of the data quality and a summary of the residual values of refinements are listed in Tables S2, S3, and S5 for 1-Xyl, 2-iPr, and 3-tBu, respectively.

X-ray measurements of 3-iPr and 3-Me were performed at 100(1) and 180(1) K, respectively, on a BRUKER D8 Venture with a PHOTON III four-circle diffractometer system equipped with a INCOATEC I μ S 3.0 microfocus X-ray tube (Mo K α , λ = 0.71073 Å) and a HELIOS multilayer optics monochromator. Frames were collected with a Bruker APEX3 program.³⁰ The frames were integrated with the Bruker SAINT software package using a narrowframe algorithm.³¹ Data were corrected for absorption effects using the Multi-Scan method (SADABS).³² The structure of 3-iPr was solved through the intrinsic phasing method and refined using the Bruker SHELXTL software package.^{28,33} The structure is disordered with part of the molecule including the phenyl moiety with substituents distributed over two positions with a refined occupancy ratio yielding 0.565(6):0.435(6) (Figure S26). A number of distance and angle restraints were used to preserve reasonable geometry of disordered fragments. All nonhydrogen atoms (including disordered groups) were refined anisotropically with applied restraints for modeling ADPs of some disordered atoms. All hydrogen atoms, except the hydride ligand, were placed in calculated positions and refined within the riding model. Coordinates and temperature factor of the hydride ligand are fully refined. Temperature factors of all Cbound H atoms were not refined and were set to be either 1.2 or 1.5 times larger than the $U_{\rm eq}$ of the corresponding heavy atom. Details of the data quality and a summary of the residual values of the refinements are given in Table S4. The structure of 3-Me was solved through a direct method using the Bruker SHELXTL software package.^{28,33} The structure is disordered with part of the molecule, including one Fe site, one phenyl moiety with substituents, and the coordinated imine, distributed over two positions with a refined occupancy ratio of 0.576(14):0.424(14) (Figure S26). As for prior structure solutions, distance and angle restraints were employed to preserve a reasonable geometry of the disordered fragment. All nonhydrogen atoms (including disordered groups) were refined anisotropically with applied restraints for modeling ADPs of some disordered atoms. All hydrogen atoms, except for hydride, were placed in calculated positions and refined within the riding model. The hydride ligand coordinated to the Fe centers is disordered over three positions and located between the heavy atoms. Coordinates of the disordered hydride ligands are refined with Fe-H distance restraints. Temperature factors of all H atoms were not refined and were set to be either 1.2 or 1.5 times larger than $U_{\rm eq}$ of the corresponding heavy atom. Details of the data quality and a summary of the residual values of the refinements are listed in Table S6.

Fe₂(μ-XyINC)₂L, 1-XyI. To a solution of Fe₂(μ-H)₂L (50.0 mg in PhMe, 73.4 μmol) stirred with a Pyrex-coated magnetic stir bar was added 2,6-xylyl isocyanide (20.2 mg in 2 mL of PhMe, 154 μmol) dropwise. The reaction was stirred at ambient temperature for 3 h over which the reaction mixture gradually changed from dark brown to reddish-brown. The solvent was removed under reduced pressure to afford 1-XyI as a dark red solid (57.6 mg, 83.4%). Single crystals suitable for X-ray diffraction were grown by cooling a saturated solution of as-isolated 1-XyI in PhMe to -33 °C for 2 days to afford dark brown crystals (8.0 mg, 12.6%). The solution was saturated at 60 °C and filtered through a Celite plug, which was prerinsed with anhydrous PhMe. ¹H NMR (400 MHz, C₆D₆, 298 K) δ (ppm): 101.47, 24.43, 6.96–7.39, 2.11, 2.01, 0.27, -40.20, -45.16, -80.54, and -90.41. ATR-IR (cm⁻¹): 2960, 2925, 2867, 1854, 1820, 1605, 1563, 1525, 1460, 1428, 1399, 1372, 1328, 1012, 763. Anal. Calcd. for

 $C_{56}H_{72}N_6Fe_2{\cdot}0.4$ THF (%): C, 71.49; H, 7.71; N, 8.93. Found: C, 70.97; H, 7.90; N, 8.49. $\mu_{\rm eff}$ = 6.9(2) $\mu_{\rm B}.$

 $Fe_2(\mu - \kappa C:\kappa N-HCNiPr)_2L$, 2-iPr. $Fe_2(\mu-H)_2L$ (50.0 mg, 73.4 μ mol) was dissolved in 4 mL of PhMe taken in a 20 mL scintillation vial. The sample was stirred using a PTFE stir bar and cooled to -33°C. To this sample, 1.5420 mL of a 0.1 M stock solution of iPrNC in PhMe precooled to -33 °C was added dropwise. The resulting dark red solution was stirred for 12 h at ambient temperature. Volatiles were removed under reduced pressure to yield 2-iPr as a dark brown solid (49.6 mg, 83.1%). Single crystals suitable for X-ray diffraction analysis were grown by layering hexanes on a saturated PhMe solution of 2-iPr at -33 °C for 2 days (8.0 mg, 13.3%). The PhMe solution was saturated by heating to 60 °C briefly (<30 s) and then filtered through a Celite plug, which was prerinsed with anhydrous PhMe. ¹H NMR (400 MHz, $C_6 D_6$, 298 K) δ (ppm): 82.94, 70.54, 58.19, 54.54, 4.22, 2.12, 0.83, 0.31, 0.30, -2.22, -9.61, -20.74, -22.18, -26.15, -28.15. ATR-IR (cm⁻¹): 2960, 2925, 2868, 1515, 1466, 1429, 1397, 1372, 1325, 1016. Anal. Calcd. for $C_{46}H_{70}N_6Fe_2$ (%): C, 67.47; H, 8.62; N, 10.26. Found: C, 67.20; H, 8.23; N, 9.16. $\mu_{\text{eff}} = 5.7(2) \ \mu_{\text{B}}$.

 $Fe_2(\mu - \kappa C:\kappa N-HCNiPr)(\mu-H)L$, 3-iPr. $Fe_2(\mu-H)_2L$ (10.0 mg, 14.6 μ mol) was added to a 20 mL scintillation vial containing a Teflon magnetic stir bar and 4.0 mL of PhMe, and the solution was cooled to -33 °C. To this solution was added iPrNC in PhMe (147.0 μ L, 0.1 M solution, 14.7 μ mol) cooled to -33 °C dropwise and stirred at ambient temperature for 12 h. The solvent was then removed under reduced pressure to afford a brownish-red solid (10.1 mg, 91.0%). Single crystals suitable for X-ray diffraction were obtained by the dissolution of the brownish-red solid in benzene (70 °C), followed by the slow evaporation of the solvent into mineral oil at ambient temperature after 7 d. ¹H NMR (400 MHz, C_6D_6 , 298 K) δ (ppm) 104.39, 101.11, 93.29, 84.14, 78.12, 9.31, 5.41, 1.38, 1.26, -3.51, -5.29, -16.79, -33.17, -35.13, -39.40, -47.84. ATR-IR (cm⁻¹): 2961, 2924, 2868, 1520, 1457, 1430, 1394, 1372, 1322, 1249, 1014. Anal. Calcd. for C₄₂H₆₃N₅Fe₂ (%): C, 67.29; H, 8.47; N, 9.34. Found: C, 66.89; H, 8.57; N, 9.02. $\mu_{\text{eff}} = 5.4(2) \ \mu_{\text{B}}$.

Fe₂(μ–κC:κN-HCNtBu)(μ-H)L, 3-tBu. To a 20 mL scintillation vial charged with Fe₂(μ-H)₂L (150.0 mg, 220.0 μmol), 4.0 mL of PhMe, and a PTFE magnetic stir bar at ambient temperature was added tBuNC (27.5 mg, 330.0 μmol) dropwise dissolved in 2.0 mL of PhMe. The reaction mixture was stirred at ambient temperature for 3 h, after which the solvent was evaporated under reduced pressure, affording 3-tBu as a dark red solid (134.7 mg, 80.2%). Single crystals for X-ray diffraction (XRD) diffraction were obtained as described for 2-iPr (13.9 mg, 8.2%). ¹H NMR (400 MHz, C₆D₆, 298 K) δ (ppm): 94.17, 87.58, 74.81, 65.20, 9.56, 8.86, 4.64, 0.87, -2.77, -15.48, -27.86, -30.60. ATR-IR (cm⁻¹): 2961, 2924, 2868, 1520, 1457, 1430, 1394, 1372, 1322, 1249, 1014. Anal. Calcd. for C₄₃H₆₅N₅Fe₂ (%): C, 67.63; H, 8.58; N, 9.17. Found: C, 67.38; H, 8.69; N, 9.05. μ_{eff} = 5.6(2) μ_B.

 $Fe_2(\mu - \kappa C:\kappa N-HCNMe)(\mu - H)L$, 3-Me. A 20 mL scintillation vial was charged with $Fe_2(\mu-H)_2L$ (5.0 mg, 7.3 μ mol), 4 mL of PhMe, and a Pyrex magnetic stir bar, and then cooled to -33 °C. To this solution was added MeNC (36.7 µL, 0.1 M in PhMe, 3.7 µmol) dropwise precooled to -33 °C. The reaction was stirred at -33 °C for 12 h and then at ambient temperature for 30 min. The reaction was then cooled to -33 °C, followed by dropwise addition of a second portion of MeNC (36.7 µL, 0.1 M in PhMe, 3.7 µmol). As before, the reaction was stirred at -33 °C for 12 h, and then for 30 min at ambient temperature. NOTE: Sequential addition of 0.5 equiv of MeNC is required as addition of 1 equiv affords a mixture of the 1 and 2 equiv products, and unreacted $Fe_2(\mu-H)_2L$. All volatile species were removed under reduced pressure to yield a dark brown solid (4.9 mg, 6.8 μ mol). Single crystals suitable for X-ray diffraction were obtained by slow evaporation from a saturated solution in diethyl ether at ambient temperature. ¹H NMR (400 MHz, C₆D₆, 298 K) δ (ppm): 96.25, 92.28, 90.40, 89.67, 81.62, 9.60, 2.11, 0.12, -3.17, -7.40, -16.55, -18.69, -34.54, -36.03. ATR-IR (cm⁻¹): 2959, 2927, 2869, 1527, 1459, 1428, 1398, 1372, 1329, 1019. Anal. Calcd. for $\rm C_{40}H_{59}N_5Fe_2{\cdot}1$ C₄H₁₀O (%): C, 66.41; H, 8.74; N, 8.80. Found: C, 66.05; H, 8.48; N, 9.17. $\mu_{\text{eff}} = 4.2(2) \ \mu_{\text{B}}$.



Figure 1. Crystal structures of **1-Xyl**, **2-iPr**, **3-iPr**, and **3-tBu** with thermal ellipsoids at 50% probability level from left to right, respectively (top). Solvent molecules and hydrogen atoms were removed for clarity. Primary coordination spheres of Fe ions in **1-Xyl**, **2-iPr**, **3-iPr**, and **3-tBu**, respectively, with pertinent bond lengths in Å (bottom). H, C, N, and Fe atoms are shown as green, gray, dark blue, and orange ellipsoids, respectively. The *t*-butyl group and one ethyl moiety in **3-tBu**, and one of the ethyl substituents and the one of the phenyl rings in **3-iPr** were positionally disordered; the depicted structures represent the models with \geq 50% occupancy for the disordered fragment.

Reaction of Fe_2(\mu-H)_2L with 2 Equivalent of MeNC. This reaction was performed as described for the 1 equiv reaction above, except that MeNC was added in four separate portions (4 × 36.7 μ L, 0.1 M in PhMe, 4 × 3.7 μ mol). The dark, red-colored reaction mixture was then dried in vacuo to yield a dark brown solid (5.3 mg, 7.0 μ mol). ¹H NMR (400 MHz, C_6D_6 , 298 K) δ (ppm): 121.23, 119.63, 94.62, 84.95, 62.24, 20.71, 0.77, -0.57, -3.91, -7.14, -39.92, -43.64, -48.95, -51.32, -79.76. ATR-IR (cm⁻¹): 2958, 2923, 2867, 1512, 1459, 1427, 1394, 1371, 1319, 1015.

Reaction of Fe₂(\mu-H)₂L with 2 Equivalent of PhNC. Fe₂(μ -H)₂L (53.7 mg, 78.9 μ mol) was dissolved in 4.0 mL of PhMe. To the scintillation vial containing this mixture, a solution of PhNC (2.1350 mL, 77.58 mM in PhMe, 165.7 μ mol) was added dropwise, resulting in a color change to reddish-brown upon mixing. The reaction was stirred for 90 min at ambient temperature, and then dried under reduced pressure to yield a brown solid (66.1 mg). ¹H NMR (400 MHz, C₆D₆, 298 K) δ (ppm): 90.24, 83.84, 69.16, 65.07, 16.55, 9.51, 4.26, 2.09, 1.16, 0.44, -2.10, -7.28, -27.40, -30.80. ATR-IR (cm⁻¹): 2959, 2925, 2867, 1592, 1518, 1458, 1429, 1393, 1372, 1322, 1018.

RESULTS AND DISCUSSION

Treating $Fe_2(\mu-H)_2L$ with 2 equiv of 2,6-xylyl isocyanide (XylNC) in toluene at ambient temperature afforded a $C_{2\nu}$ symmetric species, 1-Xyl, and H₂ (δ = 4.50 ppm), based on ¹H NMR spectra of product mixture (Figures S1 and S4). IR spectra recorded on 1-Xyl have strong absorptions at 1820 and 1853 cm⁻¹, consistent with bound RNC ligands (Figure S3).³⁴ A transient species was observed by NMR spectroscopy 10 min after the addition of XylNC at ambient temperature (Figure S5). Resonances for this transient disappear as the reaction proceeds, with those for 1-Xyl concomitantly increasing in intensity, consistent with, but not confirmatory of, this transient as a reaction intermediate. Reaction of 1 with fewer equiv of XylNC results in unreacted $Fe_2(\mu-H)_2L$ and 1-Xyl. The solid-state structure of 1-Xyl contains a diiron core with one isocyanide bound in a $\mu - \eta^1 : \eta^2$ fashion and between the ligand arene rings, and a second isocyanide coordinated in a μ -

1,1 mode (Figure 1). The observed solid-state C_s symmetry of 1-Xyl differs from the solution-phase $C_{2\nu}$ symmetry, implying that the isocyanide coordination modes are fluxional on the NMR time scale at ambient temperature or the observed asymmetry arises from crystal packing effects. The $\mu - \eta^1 : \eta^2$ xylyl isocyanide $N \equiv C$ bond length is longer as compared to that of the μ -1,1-isocyanide (viz. 1.275(1) vs 1.189(1) Å, respectively), as expected given the greater extent of formal sp² hybridization based on the C \equiv N-C_{xylyl} bond angle (viz. 138.4(9) vs 158.6(1)°, respectively).^{22,35} Typically, the $\mu - \eta^1 : \eta^2$ mode is observed for N₂ and isocyanides bound to reduced early transition metals and is rarely observed for late 3d metals, including the few examples of heterometallic dinuclear complexes of Fe and a 4d transition metal.³⁶⁻⁵⁵ The only structurally characterized examples of a $\mu - \eta^1 : \eta^2$ isocyanide in a homometallic dinuclear 3d metal complex are the dimanganese(0) and dititanium(III) complexes reported by Balch and Cloke, respectively.^{56,57} A holistic comparison of the reported N \equiv C, M $-\eta^2$:C, and M $-\eta^2$:N bond distances and the assigned $\nu_{\rm NC}$ energies and those for 1-Xyl highlight that the bond metrics are poorly correlated with the IR data (Table S1). For example, the N \equiv C bond distance in Mn₂(μ - η^1 : η^2 -p- $CH_{3}C_{6}H_{4}NC)(Ph_{2}PCH_{2}PPh_{2})_{2}(CO)_{4}$ of 1.2479(2) Å is comparable to that in 1-Xyl, yet the $\nu_{\rm NC}$ is observed at 1661 vs 1820 cm⁻¹ for 1-Xyl.^{56,57} Nonetheless, the trend that 1-Xyl exhibits less activation of isocyanide agrees with the greater electronegativity of Fe vs metals in other reported examples and is consistent with IR data for a heterometallic dinuclear complex containing an η^2 -isocyanide bound to an Fe center.³⁸ In contrast to the local pseudotetrahedral geometry ($\tau_4 = 0.72$ and 0.85) at each iron center of 1-Xyl, a previously reported mononuclear bis(isocyanide) Fe(I) β -diketiminate complex exhibits square planar geometry, likely a consequence of the geometric constraints afforded by the cyclophane ligand used here.¹⁶ The mononuclear complex can also accommodate a

third isocyanide donor to form a tris(isocyanide) Fe(I) complex, which is similar to the related polycarbonyl Fe(I) β -diketiminate complexes.⁵⁸ By contrast, NMR spectra of 1-Xyl were unchanged upon the addition of excess XylNC, even with heating to 60 °C for 24 h.⁵⁹ Together with prior observations for the coordination of CO and N₂ to diiron complexes of this ligand, we conclude that the L²⁻ ligand effectively controls the coordination number and the local coordination geometry of each metal center within the complex.

We then reacted Fe₂(μ -H)₂L with 2 equiv of isopropyl isocyanide (iPrNC), which yielded a C_s symmetric product **2iPr** lacking the IR absorptions in the 1700–2200 cm⁻¹ range (Figures S6 and S8). In the solid-state structure of **2**-**iPr**, the insertion of an iPrNC into each μ -hydride affords the bis[μ - κ C: κ N-(isopropyl)iminoformyl]diiron complex (Figure 1). Longer C–N bond lengths of 1.2908(1) and 1.2944(1) Å and more acute C–N–C_{iPr} bond angles (121.90(1) and 122.45(1)°) compared to those in **1**-**Xyl** support decreased CN bond order.^{60–62} The nominally coplanar β -diketiminate arms in **2**-**iPr** with a dihedral angle between BDI planes of 172.951(1)° as compared to **1**-**Xyl** and to other complexes of L²⁻ reveal the flexibility of this cyclophane ligand to accommodate the steric demands of the iPr group.^{24,63}

Formation of 2-iPr is expected to be stepwise, traversing a $(\mu$ -hydrido) $(\mu$ -iminoformyl) complex. Then, reaction of $Fe_2(\mu-H)_2L$ with 1 equiv of *i*PrNC expectedly generated the $(\mu$ -hydrido) $(\mu - \kappa C:\kappa N$ -iminoformyl) diiron(II) complex, 3iPr, based on ¹H NMR, IR, and single-crystal X-ray diffraction (XRD) data (Figures 1, S9 and S11). From XRD data on single crystals of 3-iPr, the iminoformyl bridges the Fe centers in a μ -1,2 mode and outside of the cyclophane arene cavity, consistent with the greater steric accessibility of this hydride as compared to the hydride within the ligand cavity (Figure 1). Addition of a second equivalent of iPrNC to 3-iPr yielded 2iPr, corroborating the stepwise formation of 2-iPr from $Fe_2(\mu$ - $H)_2L$ (Figure S12). Ligand flexibility is again evident with substantial pinching of the cyclophane cavity-the arenearene dihedral angle is $19.752(2)^{\circ}$ —attributed to the relative differences in steric demands of hydride vs the (isopropyl)iminoformyl (Figure S24).

To probe steric effects of the isocyanide substituent on the reaction, $Fe_2(\mu-H)_2L$ was treated with methyl- or phenyl isocyanide, which yielded product mixtures with ¹H NMR and IR spectra consistent with migratory insertion products (Figures S16-S18 and S20-S23). The crystal structure for the product of the reaction with 1 equiv of methyl isocyanide (MeNC), 3-Me, evidences insertion of MeNC into the less accessible hydride within the cyclophane cavity, implying that the internal hydride is more reactive (Figure S19). Selective formation of 3-iPr and 3-tBu (vide infra) in which the isocyanide insertion is at the more accessible hydride indicates that the site of the reaction is finely balanced between steric demands of the ligand and substrate, and electronic factors. Insertion reactivity for PhNC as for the alkyl isocyanides implies that the steric consequences of the two ortho-methyl groups in XylNC preclude migratory insertion and lead to reductive elimination instead. Steric clashes from the two ortho-methyl groups in the xylyl group and the iminoformyl (if formed) would orient the iminoformyl out-of-plane with the xylyl ring, introducing steric conflicts between the ligand arene or Et groups.^{64–71}

Similarly, reaction of $Fe_2(\mu-H)_2L$ with 1 equiv of *tert*-butyl isocyanide (*t*BuNC) at ambient temperature afforded 3-tBu, the *tert*-butyl analogue of **3-iPr**, with comparable ¹H NMR, IR, and XRD data (Figures 1, S13, and S15). In contrast to the reaction of $Fe_2(\mu-H)_2L$ with iPrNC, reaction of either $Fe_2(\mu-H)_2L$ H)₂L with more than 2 equiv of tBuNC or 3-tBu with additional equivalent of tBuNC results only in 3-tBu, even with heating to 60 °C for 1 d. We then conclude that the steric demands of the tBu- group preclude migratory insertion of a second equivalent of tBuNC. A similar outcome was recently reported by Crimmin and co-workers for a tetrameric magnesium hydride cluster for which reaction with XylNC results in insertion into two of the Mg $-(\mu$ -H) bonds whereas MeNC inserted into all four hydride sites.⁷² The XRD structure of 3-tBu is isostructural with that of 3-iPr, with comparable positions of the bridging iminoformyl outside of the cyclophane cavity (Figure 1). Electron density corresponding to the bridging hydride was evident in and could be readily modeled from the XRD data of 3-tBu. The dihedral angle between the BDI arms in 3-tBu and that in 3-iPr (viz. 147.218(1) and $131.972(3)^{\circ}$, respectively), suggest that the steric demands of the *tert*-butyl group in **3-tBu** are relieved by an outward rotation of the BDI arms.

The observed steric effects can arise from a mechanism involving an initial associative step followed by either reductive elimination or migratory insertion. Therefore, we qualitatively evaluated the differences in the overall reaction rate as a function of the substituent. Assuming that the form of the rate laws for migratory insertion are substrate independent (i.e., same form for tBuNC and MeNC), we reacted solutions of $Fe_2(\mu-H)_2L$ (20.61 mM) and methyl-, isopropyl-, and t-butyl isocyanides (43.30 mM), and recorded NMR spectra at different time points at ambient temperature after mixing. In all cases, the first insertion was complete prior to the first recorded measurement at ~10 min after mixing, with the complete consumption of $Fe_2(\mu-H)_2L$ (Figures S27–S29). However, a rate difference was observed for the second insertion with 2-iPr requiring ~48 min to completely convert to 3-iPr whereas the double insertion reaction with MeNC was complete within 15 min (Figures S20–S21 and S28–S29).

The retained hydrides in the 3 series of complexes are presumed competent for migratory insertion given the conversion of 3-iPr to 2-iPr. However, we were keen to explore reaction with substrates for which insertion is unlikely. Treating 3-tBu with XylNC at ambient temperature in a J-Young NMR tube with C_6D_6 as the solvent surprisingly yielded 1-Xyl as the only observable paramagnetic product by ¹H NMR spectroscopy (Figure S30). To explore the fate of the iminoformyl ligand, we recorded ¹H NMR and mass spectra of the volatile species in this product mixture (Figures S31 and S32). Of the chemical shifts observed in the volatile species NMR spectrum, the resonances at $\delta = 1.14$ and 3.79 ppm are consistent with 1,3,5-tritert-butylhexahydro-1,3,5-triazine, which is one reported product of oligomerization of tertbutylaldimine.⁷³ ESI-HRMS(+) of the volatile products showed an ion envelope at m/z = 86.0969, as expected for *tert*-butylaldimine, *t*BuNCH₂ (Figure S31). The aldimine likely forms by the reductive elimination of iminoformyl and hydride ligands in 3-tBu although such a transformation remains rare given the propensity of isocyanides to readily insert into metal-hydrogen and metal-carbon bonds.¹⁷ However, the presence of other as yet unidentified volatile organic products suggests that other pathways are possible for the reaction of 3-





tBu with an isocyanide incapable of inserting into the Fe–(μ -H)–Fe bond.

Aware that detailed kinetic studies are needed to support an associative or dissociative mechanism for the reaction of isocyanides with $Fe_2(\mu-H)_2L$, the coordinatively unsaturated metal centers in $Fe_2(\mu-H)_2L$ hint at an associative mechanism (Scheme 3). We cannot exclude an equilibrium between $Fe_2(\mu-H)_2L$ and a Kubas complex, although work on a related system suggests such a Kubas complex must bind H₂ strongly or exhibit facile oxidative addition.⁷⁴ H₂ elimination is not also observed from $Fe_2(\mu-H)_2L$ upon heating or ultraviolet (UV) irradiation (280 or 360 nm), suggesting reductive elimination is disfavored in the absence of the substrate.⁷⁵ Prior reactivity studies by our group on the related $tri(\mu-hydrido)triiron(II)$ cluster supported on a tris(β -diketiminate) cyclophane suggested that bridging hydrides can readily change coordination modes from μ^2 to semibridging, μ^3 , or terminal.^{74,76,77} Taken together, we propose an associative pathway wherein isocyanide coordination leads to isomerization of the hydride coordination modes (Intermediate A to Intermediate B). Binuclear reductive elimination is symmetry-forbidden, implying that isomerization is necessary to generate a terminal hydride competent for elimination.⁷⁸ We speculate that the transient species observed in NMR spectroscopy could be one of the structures corresponding to intermediates A-C, with the identity being dependent on the rates of isomerization, reductive elimination, and strength of the Fe-H₂ interaction. Prior work by Hong et al., on the related trinucleating cyclophane suggests that isomerization should be facile and the structure of Intermediate B is reminiscent of the N2 bridged complex reported by Torres et al., supporting Intermediate B

as a preferred assignment.⁶³ Where insertion is preferred over reductive elimination, migratory insertion may occur from intermediate A to directly access the iminoformyl product. An analogous second insertion, if sterically accessible, then affords bis(iminoformyl) complexes.

Our observations here of xylyl isocyanide resulting in H₂ elimination whereas other isocyanides undergoing migratory insertion to iminoformyl contrasts with Riera and co-workers' report (Scheme 1).²² In that report, the steric demands of the ancillary ligand (i.e., phosphine donor) control reductive elimination versus migratory insertion, with a more sterically encumbered ancillary ligand yielding insertion products and a less encumbering ligand affording reductive elimination products.²² Similar to our observations of substrate steric effects dictating the reaction outcome, Alt and co-workers reported that reaction of a di(hydrido)ditungsten complex with tBuNC results in H₂ reductive elimination whereas treatment with MeNC gives a 1,2-insertion product (Scheme 1).²³ The discrimination for elimination observed here, however, is reserved only to xylyl isocyanide, and may arise from the unique steric conflicts imposed by the two orthomethyl groups, whereas steric bulk of the isonitrile substituent correlates with whether one or both hydrides are competent for insertion.

The semihydrogenation of *t*BuNC to *t*BuNCH₂ by a diiron dihydride cluster is reminiscent of the products from reduction of MeCN by the molybdenum-dependent nitrogenase.¹⁰ Contrastingly, the proposed reaction pathway for the nitrogenase cofactor traverses an aminocarbene transient vs the iminoformyl observed here. To our knowledge, aldimine reductive eliminations are exceedingly rare and only observed

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for late 3d metal hydrides. The prior report from Figueroa and co-workers results from the steric crowding at the metal center because of the sterically demanding terphenyl isocyanides.¹² Ligand steric conflicts here are manifested by the cavity shape and size, with the former limiting the rotation of the xylyl group needed for migratory insertion and the latter controlling the extent of insertion (i.e., one vs two hydrides). With respect to aldimine elimination then, coordination of the π -acidic xylyl isocyanide electronically primes the metal centers for reductive elimination, likely proceeding by a mechanism involving cluster core reorganization similar to the proposed isomerization of Intermediate A to Intermediate B. Similar structural changes to the local environment of the iron centers have been previously noted in dinitrogen and CO coordination to related complexes.^{24,63,76}

CONCLUSIONS

Reaction of a low-coordinate di(μ -hydrido)diiron(II) complex, Fe₂(μ -H)₂L, with various isocyanides leads to reductive elimination of H₂ for XylNC or migratory insertion for all other isocyanides tested. Migratory insertion can be arrested by either the control of reaction equivalents or by the steric demands of the isocyanide substituent. Analogous to the elimination of H₂ from Fe₂(μ -H)₂L when treated with CO or XylNC, the reductive elimination of *tert*-butylaldimine is also accessible for this system. The reactivity of the monohydride complexes reported here as well as other transformations involving isocyanides are currently under investigation.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.inorgchem.4c03256.

¹H NMR; IR; ESI(+)/HRMS; and crystal data tables (PDF)

Accession Codes

CCDC 2353888–2353890, 2353893, and 2353894 contain the supplementary crystallographic data for this paper. These data can be obtained free of charge via www.ccdc.cam.ac.uk/data_request/cif, or by emailing data_request@ccdc.cam.ac.uk, or by contacting The Cambridge Crystallographic Data Centre, 12 Union Road, Cambridge CB2 1EZ, UK; fax: +44 1223 336033.

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Notes

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